

## Lithium-ion Battery Chemicals

As the world moves increasingly toward electricity-based fuel, one important aspect is storage of that energy. Solar cells can only generate power during daylight hours and electric cars need to bring the electricity with them. The need for high performance batteries is higher than ever.

Lithium-ion batteries satisfy these needs and AEE can supply Lithium X-Y-Z Oxide cathode materials in coin cells as well as our typical targets, powders, and shapeless pieces.

When evaluating battery materials, the factors of importance are **Energy Density**: the amount of energy stored per unit weight or sometimes per volume. **Specific Power**: the speed you can deliver that energy. **Lifespan**: how many charge-discharge cycles can the battery sustain before chemical changes render it too weak to function. We should also consider **Safety** since lithium tends to cause fires without proper circuit controls, **Cost**, and **Durability** against high and low temperatures and idle time, and Recharge Rate.

Lithium-Ion batteries are rechargeable, have high energy densities, low memory-effect, and low passive charge loss.

They are heavily utilized in portable electronics such as flashlights, phones and laptops, power tools, electric vehicles including cars and aircraft and backup power sources.

The needs of the application will influence which material should be used. There are tradeoffs to be considered between Total Capacity, Power, and Longevity



A Li-ion battery from a <u>Nokia 3310 mobile phone</u>			
Specific energy	100–265 <u>W·h/kg[1][2]</u> (0.36–0.875 MJ/kg)		
Energy density	250–693 W·h/L <sup>[3][4]</sup> (0.90–2.43 MJ/L)		
Specific power	~250 – ~340 W/kg <sup>[1]</sup>		
Charge/discharge efficiency	80–90% <sup>151</sup>		
Energy/consumer-price	6.4 <u>Wh/US\$<sup>[6]</sup></u> US\$156/kWh		
Self-discharge rate	0.35% to 2.5% per month depending on state of charge $\ensuremath{\underline{\mathcharge}}$		
Cycle durability	400–1,200 <u>cycles</u> <sup>[8]</sup>		
Nominal cell voltage	3.6 / 3.7 / 3.8 / 3.85 <u>V</u> , LiFePO4 3.2 <u>V</u>		



	Structure	Potential [V] (Versus Li/Li⁺)	Physical Density [g/cc]	Specific Capacity [Ah / kg] (theoretical / practical)	Specific Energy [Wh / kg]	Maximum Discharge Rate [C-rate]	Lifespan [cycles]	Cost	Safety & Durability
LiNiO <sub>2</sub>	Layered	4.2	4.71	220/160	640	1	200	Medium	Medium
LiCoO <sub>2</sub>	Layered	3.9	5.10	272/145	520	1	700	Medium	Medium
LiMn₂O₄	Spinel	4.1	4.31	148/105	410	1-10	500	Medium	Medium
LiFePO₄	Olivine	3.45	3.60	170/155	540	1-25	2000	Medium	Highest
Li (Ni1/3Mn1/3Co1/3) O2	Layered	3.8	4.7	272/200	760	1-2	1000	Medium	Medium
_i (Ni <sub>0.8</sub> Co <sub>0.15</sub> Al <sub>0.05</sub> ) O <sub>2</sub>	Layered	3.8	4.7	300/200	680	1	700	Low	Medium
Li <sub>4</sub> Ti <sub>5</sub> O <sub>12</sub>	Spinel	1.55	3.73	175/145	230	10	5000	Low	Highest

Wikipedia: <u>https://en.wikipedia.org/wiki/Lithium-ion\_battery</u> Doeff, Marca M (2011) Batteries: Overview of Battery Cathodes Julien, Christian M., et.al. (2014) Comparative Issues of Cathode Materials for Li-Ion Batteries

Chen, Hungru (2012) Simulations for new battery materials.



ltem	<u>Formula</u>	Applications
		Cathodes
Lithium Cobalt Oxide	LiCoO2	Power Tools, Electric Vehicles, Few Medical Tools
Lithium Nickel(II) Phosphate	LiNiPO4	Rechargeable lithium batteries for electric vehicles, power tools, RC cars
Lithium Cobalt Phosphate	LiCoPO4	Energy storage systems, hybrid electric vehicles or electric vehicles
Lithium Manganese Phosphate	LiMnPO4	Pouch Cell, Rechargeable lithium batteries
Lithium Iron Phosphate	LiFePO4	
	LIFeP04	Automobiles (Electric and hybrid vehicles) and renewable energy generation
Lithium Manganese Nickel Oxide	LiMnNiO (Mn1.5Ni0.5)	Electric vehicles (EVs) and plug-in hybrid electric vehicles (HEVs)
Lithium Manganese Oxide	LiMn2O4	Precursors to NMC batteries, Electric vehicles (Nissan Leaf had LMO-NMC in their older models. Nissan expected to switch to pure NMC cathode in second gen models)
Lithium Nickel Cobalt Aluminum Oxide	LiNiCoAlO2 (Al0.03Co0.09Ni0.88)	Electric vehicles, Grid storage
Lithium Nickel Cobalt Aluminum Oxide	LiNiCoAlO2 (Al0.01Co0.14Ni0.85)	(Energy density is increased from 150-200Wh/kg range to >280 Wh/kg
Lithium Nickel Cobalt Aluminum Oxide	LiNiCoAlO2 (Al0.05Co0.15Ni0.8)	Tesla is currently using NCA cell chemistry)
Lithium Nickel Manganese Cobalt Oxide NMC	LiNiMnCoO2	
Lithium Nickel Manganese Cobalt Oxide NMC	LiNi0.5Mn0.3Co0.2O2	Power Banks, Flashlights, Electric Vehicles, Cordless Power Tools, Laptop Battery Packs
Lithium Nickel Manganese Cobalt Oxide NMC	LiNi0.6Mn0.2Co0.2O2	(Recently battery manufacturers are moving toward higher nickel content in cathodes due to the high cost
Lithium Nickel Manganese Cobalt Oxide NMC	LiNi0.8Mn0.1Co0.1O2	and toxic nature of cobalt
Lithium Nickel Manganese Cobalt Oxide NMC	LiNi0.4Mn0.4Co0.2O2	Because of its increased energy density it is used more frequently in long range EVs)
Lithium Nickel Manganese Cobalt Oxide NMC	LiNi0.4Mn0.2Co0.4O2	
Lithium Nickel Oxide	LiNiO2	Rechargeable lithium batteries for electric vehicles



Anodes				
Lithium	Li	Anode in Lithium-ion batteries and coin cells		
Lithium Titanate (Lithium Titanium Oxide)	Li4Ti5O12	Batteries for Samsung's Bluetooth S-Pens, Seiko's wristwatches, Electric vehicles, energy storage systems		
Lithium Titanate (Lithium Titanium Oxide)	Li2TiO3			
Lithium Tungsten Oxide	Li2WO4	Used for preparation of ceramics with ultra-low sintering temp. Catalyst for oxidative coupling reactions		
Electrolyes				
Lithium Nitride	Li3N	Originally proposed for use as an electrolyte in all solid- state Li ion batteries given its exceptional ionic conductivity at RT. Used in the fabrication of lithium-ion batteries as cathode additive		
Lithium Phosphorus Sulfide	Li3PS4	Solid state electrolyte material for all solid-state lithium-ion batteries.		
Lithium Phosphorus Sulfide	Li7P3S11			
Lithium Silicate	Li2SiO3	Fuel cell Li-Ion batteries		
Lithium Phosphorus Oxynitride	Lipon	Thin film LiPON - All solid-state batteries Layers of LiPON are deposited over the cathode material at ambient temperatures by RF magnetron sputtering, forms the solid electrolyte used for ion conduction between anode and cathode in a lithium-ion battery cell.		
Lithium Phosphate	Li3PO4	Solid state electrolyte material for all solid-state lithium-ion batteries.		
Germanium Sulfide	GeS2	Commonly used as a precursor material for sulfide based solid state electrolyte materials used in advanced lithium batteries (all-solid-state batteries, lithium-sulfur batteries, etc.) In addition, GeS2 is also used in electronic materials, catalysts, and optical materials.		



Lithium Sulfide	Li2S	All solid-state batteries Lithium sulfide is an important precursor material for synthesizing sulfide solid state electrolyte materials, such as LPS, LGPS, Argyrodite type Li6PS5CI.
Lithium Germanium Phosphorus Sulfide	Li10GeP2S12	Have high ionic conductivity exceeding liquid electrolytes are not stable with Li metal exhibiting the lowest coloumbic efficiency when using high voltage cathode
Lithium Germanium Phosphorus Sulfide Chloride	Li10GeP2S12Cl	Used as a solid-state electrolyte material for advanced lithium batteries (all-solid-state batteries, lithium-sulfur batteries, etc
Lithium Phosphorus Sulfide Bromide	Li6PS5Br	Solid state electrolyte material for all solid-state lithium-ion batteries. Cathode electrolyte (catholyte).
Lithium Phosphorus Sulfide Chloride	Li6PS5CI	
Lithium Aluminum Germanium Phosphate	LiAIGeP3O12	NASICON-type electrolyte, Lithium-sulfur battery system Superior to LATP because of the better electrochemical stability
Lithium Lanthanum Titanium Oxide	LiLaTiO3	Commercial solid electrolyte in thin film batteries
Lithium Aluminum Titanium Phosphate	Li1.3Al0.3Ti1.7(PO4)3	Lithium-Air, Lithium-sulfur, Lithium-bromine battery systems
Lithium Lanthanum Zirconium Oxide	Li7La3Zr2O12	Patented by QuantumScape as catholytes, electrolytes and/or anolytes for all solid-state lithium rechargeable batteries.
Aluminum doped Lithium Lanthanum Zirconium Oxide	Li6.75Al0.25La3Zr2O12	buttorios.
Gallium doped Lithium Lanthanum Zirconium Oxide	Li6.4Ga0.2La3Zr2O12	
Niobium doped Lithium Lanthanum Zirconium Oxide	Li6.5La3Zr1.5Nb0.5O12	Researched as solid electrolyte materials for lithium ion and lithium metal batteries
Tantalum doped Lithium Lanthanum Zirconium Oxide	Li6.4La3Zr1.4Ta0.6O12	
Tungsten doped Lithium Lanthanum Zirconium Oxide	Li6.3La3Zr1.65W0.35O12	
Sodium Thioantimonate	Na3SbS4	Solid-state sodium ion batteries
Sodium Phosphorus Sulfide	Na3PS4	